

EXEAT · COMMERCIAL

LIO 280

Up to 24 kg per batch · 8 stainless-steel trays · 2.8 m² shelf area. European-built, CE-certified professional freeze dryer. Lowest-cost entry to the LIO 280 platform — validate and produce at lower volumes. Oil-sealed pump standard; oil-free scroll option.



BATCH CAPACITY

24 kg

AVG. ENERGY USE

3.59 kWh / h

SHELF AREA

2.8 m²

APPLICATIONS

Freeze-Drying for Fruits & Vegetables

Freeze-Drying for Nutraceuticals & Supplements

Freeze-Drying for Confectionery

Freeze-Drying for Ready Meals & Snacks

CE marked

Built in EU

Why choose the LIO 280

- ✓ **For established production lines** — largest of the LIO range, for producers running regular commercial batches.
- ✓ **Up to 24 kg fresh load** — 8 trays, 2.8 m² shelf area.
- ✓ **Configured to fit you** — choose Base, L or Pro and an oil or oil-free (scroll) vacuum pump to match performance to budget. The one line you tune to your workflow.
- ✓ **Repeatable results** — controlled shelf temperature and deep vacuum for consistent structure, colour and rehydration. CE-certified, AISI 304 stainless, 12-month warranty.

CAPACITY & OUTPUT

Batch capacity (fresh load)	24 kg
Ice condenser capacity	48 kg
Total shelf area	2.8 m²
Number of shelves / trays	8
Shelf spacing	57 mm
Tray size	39 × 91 cm

PROCESS & CYCLE

Shelf temperature range	-35 to +60 °C (recipe)
Min. condenser temperature	-43 °C
Defrosting	Manual (heated)
Defrost time	3 h

VACUUM & REFRIGERATION

Vacuum pump	Oil-sealed (oil-free scroll option)
Refrigeration	Air-cooled
Refrigerant	R290 (natural refrigerant, GWP 3)

CONTROL & MONITORING

Control system	PLC touchscreen
Menu language	English
Data logging & recipes	USB CSV export + recipes
Remote monitoring	No

BUILD

Chamber / shelf material	AISI 304 stainless steel
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POWER & FOOTPRINT

Power supply	400 V / 3~ / 50 Hz
Connected load	4.24 kW
Energy consumption (avg)	3.59 kWh/h
External dimensions (W×D×H)	850 × 1050 × 1275 mm
Net weight	340 kg

WARRANTY & SERVICE

Warranty	12 months
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Recommended accessories

Tray for LIO 280 (39×91 cm)	Fits: LIO 280 series
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AMARU Mineral oil for vacuum pump 10 L	Fits: All
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AMARU Mineral oil for vacuum pump 20 L	Fits: All
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AMARU Viktor – Ozone decontaminator

Leosmak High-Performance Vacuum Pump Oil	Fits: All Leosmak
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More accessories are available in our online store — follow the QR code.



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 Scan for live specifications, current pricing and to request a quotation.